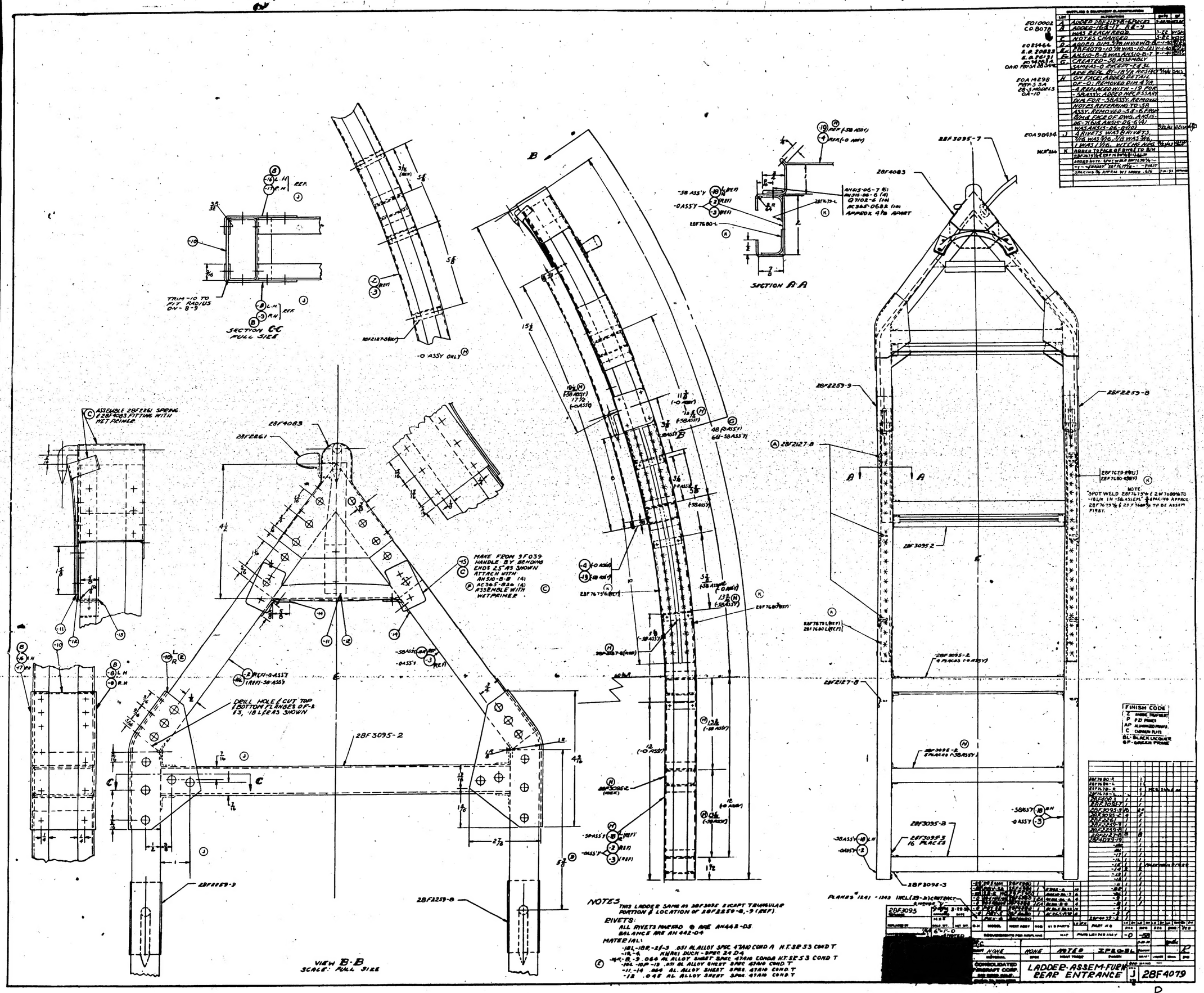
SECTION C-C
FULL SIZE
TRIM -10 TO FIT RADIUS ON -8-9
SECTION A-A
-0 ASSY ONLY
ASSEMBLE 28F2261 SPRING & 28F4083 FITTING WITH WET PRIMER.
28F4083
28F2261
MAKE FROM 5F039 HANDLE BY BENDING ENDS 25° AS SHOWN ATTACH WITH AN510-8-8 (4) AC365-816 (4) ASSEMBLE WITH WETPRIMER
DRILL HOLE & CUT TOP & BOTTOM FLANGES OF -2 & -18 L/E AS SHOWN
28F3095-2
28F2259-9
28F2259-8
28F3095-7
28F2127-8
28F7679 (REF)
28F7680 (REF)
28F3095-2 4 PLACES (-0 ASSY)
28F3095-2 4 PLACES (-58 ASSY)
28F3095-3 16 PLACES
28F3096-3
VIEW B-B
SCALE: FULL SIZE
NOTES
THIS LADDER SAME AS 28F3095 EXCEPT TRIANGULAR PORTION & LOCATION OF 28F2259-8,-9 (REF).
RIVETS:
ALL RIVETS MARKED ⊗ ARE AN442-DS
BALANCE ARE AN442-04
MATERIAL
-18L,-18R,-2&-3 .051 AL ALLOY SPEC 4148 COND A N.T. SP 53 COND T
-15,-16 KNURL DUCK - SPEC 24 DA
-16R,-8,-9 .064 AL ALLOY SHEET SPEC 4148 COND HT SP 53 COND T
-10L,-10R,-15 .051 AL ALLOY SHEET SPEC 4148 COND T
-11,-12 .064 AL ALLOY SHEET SPEC 4148 COND T
-13 .045 AL ALLOY SHEET SPEC 4148 COND T
NOTE
"SPOT WELD 28F7679 & 28F7680 TO -18 L/R IN -58 ASSEM." PNC 198 APPROL
28F7679 & 28F7680 TO BE ASSEM FIRST.
FINISH CODE
Z ANODIC TREATMENT
P P.D PRIMER
AP ALUMINIZED PRIMER
C CADMIUM PLATE
BL BLACK LACQUER
GP GREEN PRIME
CONSOLIDATED VULTEE AIRCRAFT CORP.
LADDER-ASSEM-FURN REAR ENTRANCE
28F4079

H 307